



ATX115SL/SLE Hardware Manual

Revision: 1.04.00



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Table of Contents

ATX115SL/SLE Hardware Manual	1
Table of Contents	3
List of Figures	4
List of Tables	5
Safety Procedures and Warnings	6
EU Declaration of Incorporation	7
Chapter 1: Overview	9
1.1. Environmental Specifications	10
1.2. Accuracy and Temperature Effects	10
1.3. Basic Specifications	11
Chapter 2: Installation	13
2.1. Unpacking and Handling the Stage	13
2.2. Dimensions	14
2.3. Securing the Stage to the Mounting Surface	15
2.4. Attaching the Payload to the Stage	17
Chapter 3: Electrical Installation	21
3.1. Motor and Feedback Connectors	22
3.2. Motor and Feedback Wiring	30
3.3. Motor and Feedback Specifications	36
3.4. Limits, Marker, and Machine Direction	39
3.5. Motor and Feedback Phasing	40
Chapter 4: Maintenance	43
4.1. Service and Inspection Schedule	43
4.2. Cleaning and Lubrication	44
4.3. Belt Adjustment	47
4.4. Troubleshooting	49
Appendix A: Warranty and Field Service	51
Appendix B: Revision History	53
Index	55

List of Figures

Figure 2-1:	ATX115SL/SLE Dimensions	14
Figure 2-2:	Stubby Ball End Hex Key	15
Figure 2-3:	Foldback Cover Screw Locations	16
Figure 2-4:	Foldback Motor Mounting Slot Locations	16
Figure 2-5:	ATX115SL/SLE-050 Cantilevered Load Capability	18
Figure 2-6:	ATX115SL/SLE-100 Cantilevered Load Capability	18
Figure 2-7:	ATX115SL/SLE-150 Cantilevered Load Capability	19
Figure 2-8:	Stage Orientations	19
Figure 2-9:	Load Torque Equation	20
Figure 2-10:	Torque Required to Turn Ball Screw in Vertical Orientation	20
Figure 3-1:	ATX115SL DC Motor and Feedback Wiring	30
Figure 3-2:	ATX115SLE-E1 and -E2 DC Motor and Feedback Wiring	31
Figure 3-3:	ATX115SLE-E3 DC Motor and Feedback Wiring	32
Figure 3-4:	ATX115SL Stepper Motor and Feedback Wiring	33
Figure 3-5:	ATX115SLE-E1 and -E2 Stepper Motor and Feedback Wiring	34
Figure 3-6:	ATX115SLE-E3 Stepper Motor and Feedback Wiring	35
Figure 3-7:	Machine Direction	39
Figure 3-8:	Hall Phasing	40
Figure 3-9:	Analog Encoder Phasing Reference Diagram	41
Figure 3-10:	Encoder Phasing Reference Diagram (Standard)	41
Figure 4-1:	Hardcover Removal (Left)	45
Figure 4-2:	Hardcover Removal (Right)	46
Figure 4-3:	Foldback Motor Cover Removal	48
Figure 4-4:	Foldback Motor Part Callouts	48

List of Tables

Table 1-1:	Model Numbers and Ordering Options	9
Table 1-2:	Environmental Specifications	10
Table 1-3:	ATX115SL/SLE Series Specifications	11
Table 2-1:	Stage Mounting Surface Flatness Requirement	15
Table 2-2:	Stage to Mounting Surface Hardware	15
Table 3-1:	4-Pin Motor Connector Pinout for the -M1 through -M4 Options	23
Table 3-2:	4-Pin Motor Mating Connector Part Numbers	23
Table 3-3:	25-Pin Feedback Connector Pinout for the -M1 through -M4 Options	24
Table 3-4:	25-Pin Feedback Mating Connector Part Numbers	24
Table 3-5:	4-Pin Motor Connector Pinout for the -M5 Option	25
Table 3-6:	4-Pin Motor Mating Connector Part Numbers	25
Table 3-7:	25-Pin Feedback Connector Pinout for the -M5 Option	26
Table 3-8:	25-Pin Feedback Mating Connector Part Numbers	26
Table 3-9:	15-Pin Linear Encoder Connector Pinout for the -SLE-E1 and -SLE-E2 Option	27
Table 3-10:	15-Pin Mating Connector Part Numbers	27
Table 3-11:	15-Pin Linear Encoder Connector Pinout for the -SLE-E3 Option	28
Table 3-12:	15-Pin Mating Connector Part Numbers	28
Table 3-13:	15-Pin Connector Pinout for the -TCMP Option	29
Table 3-14:	15-Pin Mating Connector Part Numbers	29
Table 3-15:	Feedback Specifications	36
Table 3-16:	ATX115SL/SLE DC Motor Specifications	37
Table 3-17:	ATX115SL/SLE Stepper Motor Specifications	38
Table 3-18:	Rotary Encoder Specifications	38

Safety Procedures and Warnings

This manual tells you how to carefully and correctly use and operate the ATX115SL/SLE. Read all parts of this manual before you install or operate the ATX115SL/SLE or before you do maintenance to your system. To prevent injury to you and damage to the equipment, obey the precautions in this manual. The precautions that follow apply when you see a Danger or Warning symbol in this manual. If you do not obey these precautions, injury to you or damage to the equipment can occur. If you do not understand the information in this manual, contact Aerotech Global Technical Support.

This product has been designed for light industrial manufacturing or laboratory environments. The protection provided by the equipment could be impaired if the product is used in a manner not specified by the manufacturer.

NOTE: Aerotech continually improves its product offerings; listed options may be superseded at any time. All drawings and illustrations are for reference only and were complete and accurate as of this manual's release. Refer to www.aerotech.com for the most up-to-date information.



DANGER: This product contains potentially lethal voltages. To reduce the possibility of electrical shock, bodily injury, or death the following precautions must be followed.

1. Access to the ATX115SL/SLE and component parts must be restricted while connected to a power source.
2. Do not connect or disconnect any electrical components or connecting cables while connected to a power source.
3. Disconnect electrical power before servicing equipment.
4. All components must be properly grounded in accordance with local electrical safety requirements.
5. Operator safeguarding requirements must be addressed during final integration of the product.



WARNING: To minimize the possibility of electrical shock, bodily injury or death the following precautions must be followed.

1. Moving parts can cause crushing or shearing injuries. Access to all stage and motor parts must be restricted while connected to a power source.
2. Cables can pose a tripping hazard. Securely mount and position all system cables to avoid potential hazards.
3. Do not expose this product to environments or conditions outside of the listed specifications. Exceeding environmental or operating specifications can cause damage to the equipment.
4. The ATX115SL/SLE stage must be mounted securely. Improper mounting can result in injury and damage to the equipment.
5. Use care when moving the ATX115SL/SLE stage. Lifting or transporting the ATX115SL/SLE stage improperly can result in injury or damage to the ATX115SL/SLE.
6. If the product is used in a manner not specified by the manufacturer, the protection provided by the product can be impaired and result in damage, shock, injury, or death.
7. The motor case temperature may exceed 75°C.
8. Operators must be trained before operating this equipment.
9. All service and maintenance must be performed by qualified personnel.

EU Declaration of Incorporation

Manufacturer: Aerotech, Inc.
101 Zeta Drive
Pittsburgh, PA 15238-2811
USA

herewith declares that the product:

ATX115SL/SLE Linear Stage

is intended to be incorporated into machinery to constitute machinery covered by the Directive 2006/42/EC as amended; and that the following harmonized European standards have been applied:

EN ISO 12100:2010

Safety of machinery - Basic concepts, general principles for design

EN 60204-1:2010

Safety of machinery - Electrical equipment of machines - Part 1: General requirements

and further more declares that

it is not allowed to put the equipment into service until the machinery into which it is to be incorporated or of which it is to be a component has been found and declared to be in conformity with the provisions of the Directive 2006/42/EC and with national implementing legislation, i.e., as a whole, including the equipment referred to in this Declaration.

This is to certify that the aforementioned product is in accordance with the applicable requirements of the following Directive(s):

2011/65/EU

RoHS 2 Directive

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Position Engineer Verifying Compliance
Location Pittsburgh, PA
Date 7/16/2019



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Chapter 1: Overview

Table 1-1: Model Numbers and Ordering Options

ATX115SL/SLE Mechanical-Bearing Screw-Driven Linear Stage	
Direct Linear Feedback (Required)	
SL	No direct linear feedback
SLE-E1	Incremental linear encoder, 1 Vpp
SLE-E2	Incremental linear encoder, 0.05 μ m digital TTL output
SLE-E3	Absolute linear encoder
Travel (Required)	
-050	50 mm travel stage
-100	100 mm travel stage
-150	150 mm travel stage
Motor (Optional)	
-M1	DC servomotor with 10,000-line TTL encoder
-M2	DC servomotor with 10,000-line TTL encoder and brake
-M3	DC servomotor with 1,000-line 1 Vpp encoder
-M4	DC servomotor with 1,000-line 1 Vpp encoder and brake
-M5	Stepper motor
Foldback Kit (Optional)	
-FB1	Foldback kit for an ATX115SL/SLE Motor
ThermoComp® (Optional)	
-TCMP	ThermoComp® integrated thermal compensation
Metrology (Required)	
-PL1	Uncalibrated with performance plots
-PL2	Calibrated (HALAR) with performance plots

1.1. Environmental Specifications



WARNING: Do not expose this product to environments or conditions outside of the listed specifications. Exceeding environmental or operating specifications can cause damage to the equipment.

Table 1-2: Environmental Specifications

Ambient Temperature	Operating: 10° to 35° C (50° to 95° F) The optimal operating temperature is 20° C ±2° C (68° F ±4° F). If at any time the operating temperature deviates from 20° C degradation in performance could occur.
	Storage: 0° to 40° C (32° to 104° F) in original shipping packaging
Humidity	Operating: 20% to 60% RH
	Storage: 10% to 70% RH, non-condensing in original packaging. The stage should be packaged with desiccant if it is to be stored for an extended time.
Altitude	Operating: 0 m to 2,000 m (0 ft to 6,562 ft) above sea level Contact Aerotech if your specific application involves use above 2,000 m or below sea level.
Vibration	Use the system in a low vibration environment. Excessive floor or acoustical vibration can affect system performance. Contact Aerotech for information regarding your specific application.
Protection Rating	The ATX115SL/SLE stages have an ingress protection rating of IP10.
Use	Indoor use only

1.2. Accuracy and Temperature Effects

The accuracy specification of ATX115SL/SLE series stages is measured 25 mm above the table with the stage in an unloaded condition. The stage is assumed to be fully supported by a mounting surface meeting or exceeding the specification in [Section 2.3](#).

The accuracy of the screw is a key element in the overall positioning accuracy of the SL stage. A scale error can be expected if temperature of the screw differs from 20° C (68° F). The greater the temperature difference, the greater the error. The temperature of the screw depends on the speed and duty cycle of the stage. The faster the movement and higher the duty cycle, the more the stage accuracy will be affected by heat. The thermal expansion coefficient of the screw is 11.7 ppm/°C.

SLE stages contain a linear encoder for direct feedback of the carriage position. The stage travel as seen by the linear encoder will expand at the rate of 3.25 ppm/°C as the temperature of the encoder scale deviates from 20°C.

The ThermoComp™ option is a hardware and software solution that uses the functionality of the A3200 controller to mitigate the effects of changing temperature by detecting and compensating for thermal changes. ThermoComp™ is effective at compensating for both self-heating and environmental temperature changes.

1.3. Basic Specifications

NOTE: Aerotech continually improves its product offerings; listed options may be superseded at any time. All drawings and illustrations are for reference only and were complete and accurate as of this manual's release. Refer to www.aerotech.com for the most up-to-date information.

Table 1-3: ATX115SL/SLE Series Specifications

			-050	-100	-150
Travel			50 mm	100 mm	150 mm
Accuracy ⁽¹⁾	SL	Uncalibrated	±6 μm	±6 μm	±7 μm
		Calibrated ⁽²⁾	±0.75 μm	±1 μm	±1 μm
	SLE	Uncalibrated	±2 μm	±3 μm	±4 μm
		Calibrated ⁽²⁾	±0.5 μm	±0.6 μm	±0.6 μm
Resolution (Minimum Incremental Motion) ⁽⁸⁾	SL		0.05 μm ⁽³⁾ 0.1 μm ⁽⁴⁾		
	SLE	-E1 ⁽⁶⁾	0.025 μm		
		-E2	0.1 μm		
		-E3	0.2 μm		
Bidirectional Repeatability ⁽¹⁾	SL		±0.5 μm		
	SLE		±0.15 μm	±0.2 μm	±0.2 μm
Horizontal Straightness ⁽¹⁾			±1.25 μm	±1.5 μm	±1.75 μm
Vertical Straightness ⁽¹⁾			±1.25 μm	±1.5 μm	±1.75 μm
Pitch			60 μrad (12 arc·sec)	70 μrad (14 arc·sec)	80 μrad (16 arc·sec)
Yaw			40 μrad (8 arc·sec)	50 μrad (10 arc·sec)	60 μrad (12 arc·sec)
Maximum Speed ⁽⁵⁾	DC Motor (-M1, -M2)		100 mm/s	100 mm/s	100 mm/s
	DC Motor (-M3, -M4)		220 mm/s	220 mm/s	180 mm/s
	Stepper Motor (-M5)		60 mm/s	60 mm/s	60 mm/s
Load Capacity	Horizontal		14 kg		
	Side		10 kg		
	Vertical (Axial)		7 kg		
Moving Mass			0.8 kg	1.0 kg	1.3 kg
Stage Mass			3.2 kg	3.8 kg	4.5 kg
Material			Anodized Aluminum		
<p>1. Certified with each stage.</p> <p>2. Available with Aerotech controllers</p> <p>3. Achieved with Aerotech rotary motor with amplified sine encoder. Specification is unidirectional.</p> <p>4. Achieved with Aerotech rotary motor with 10,000 lines/rev digital encoder. Specification is unidirectional.</p> <p>5. Requires the selection of an appropriate amplifier with sufficient voltage and current.</p> <p>6. Requires motor with 1 Vpp amplified sine encoder (-M3, -M4 Motor Options) and linear amplifier.</p> <p>7. Specifications listed are non-foldback kit options. Contact factory for specifications when a foldback kit (-FBx) is used.</p> <p>8. Resolution is dependent on ball-screw pitch, encoder resolution, and controller interpolation.</p>					

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Chapter 2: Installation



WARNING: ATX115SL/SLE installation must be in accordance to instructions provided by this manual and any accompanying documentation. Failure to follow these instructions could result in injury or damage to the equipment.

2.1. Unpacking and Handling the Stage



WARNING: It is the customer's responsibility to safely and carefully lift and move the ATX115SL/SLE.

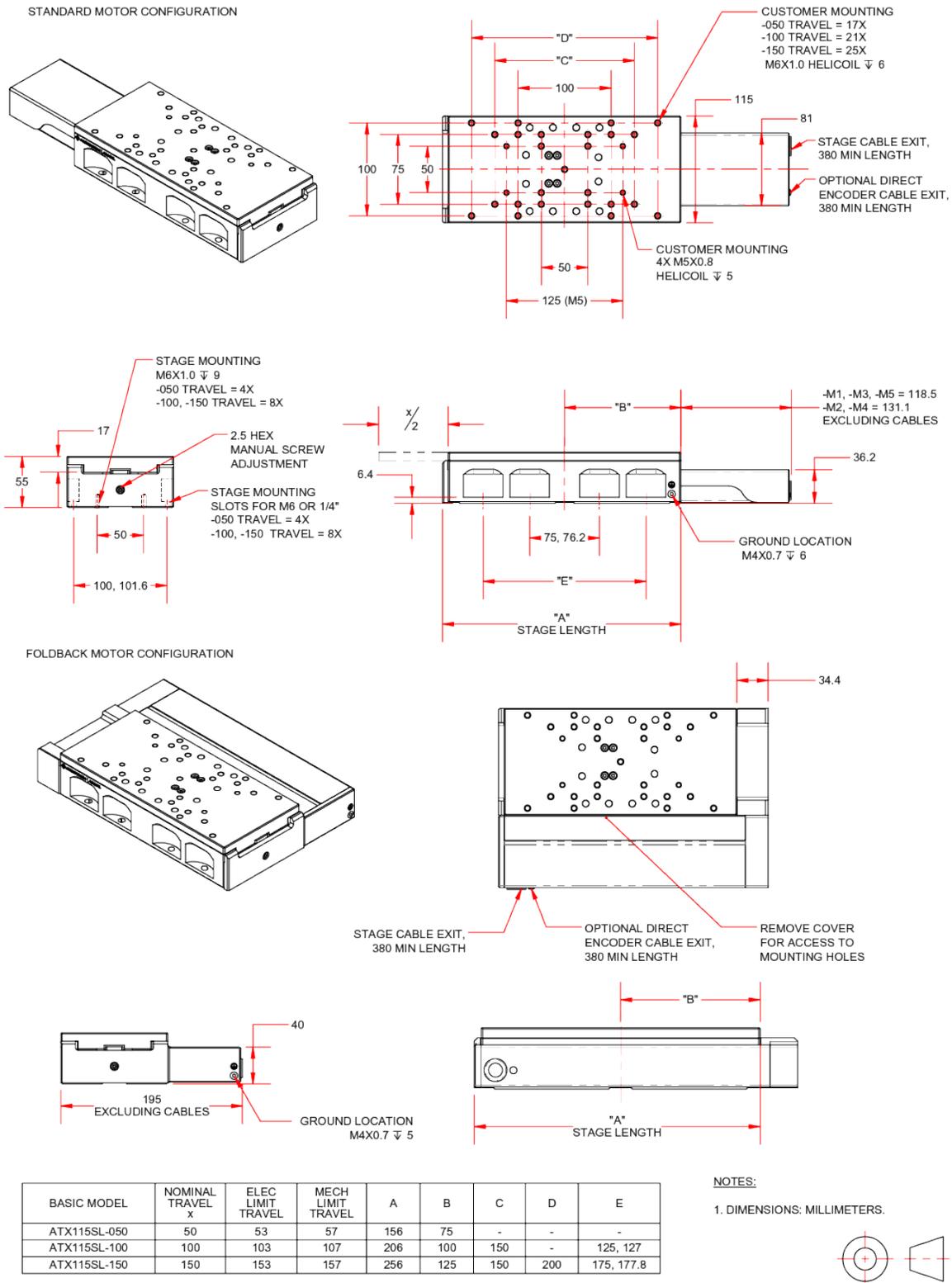
- Lift only by the base.
- Do not use the carriage, drive screw, motor, or cables as lifting points.
- For multi-axis assemblies, always lift the system by the lower axis.
- Secure all moving parts before lifting or moving the ATX115SL/SLE to a new location. Unsecured moving parts could shift and cause bodily injury.
- Improper handling could adversely affect the performance of the ATX115SL/SLE. Use care when moving the ATX115SL/SLE.

Carefully remove the ATX115SL/SLE stage from its protective shipping container. Gently set the ATX115SL/SLE stage on a smooth, flat, and clean surface.

Before operating the ATX115SL/SLE stage, it is important to let it stabilize at room temperature for at least 12 hours. Allowing it to stabilize to room temperature will ensure that all of the alignments, preloads, and tolerances are the same as they were when tested at Aerotech. Use compressed nitrogen or clean, dry, oil-less air to remove any dust or debris that has collected during shipping.

Each ATX115SL/SLE has a label listing the system part number and serial number. These numbers contain information necessary for maintaining or updating system hardware and software. Locate this label and record the information for later reference.

2.2. Dimensions



BASIC MODEL	NOMINAL TRAVEL X	ELEC LIMIT TRAVEL	MECH LIMIT TRAVEL	A	B	C	D	E
ATX115SL-050	50	53	57	156	75	-	-	-
ATX115SL-100	100	103	107	206	100	150	-	125, 127
ATX115SL-150	150	153	157	256	125	150	200	175, 177.8

Figure 2-1: ATX115SL/SLE Dimensions

2.3. Securing the Stage to the Mounting Surface



WARNING: The ATX115SL/SLE must be mounted securely. Improper mounting can result in injury and damage to the equipment.



WARNING: Make sure that all moving parts are secure before moving the ATX115SL/SLE. Unsecured moving parts may shift and cause bodily injury.



DANGER: PINCH POINT! Keep Hands Clear while the stage is in motion.

The mounting surface must be flat and have adequate stiffness to achieve the maximum performance from the ATX115SL/SLE stage. When it is mounted to a non-flat surface, the stage can be distorted while the mounting screws are tightened. This distortion will decrease overall accuracy. Adjustments to the mounting surface must be done before the stage is secured.

Inspect the mounting surface for dirt or unwanted residue and clean if necessary. Use precision flatstones on the mounting surface to remove any burrs or high spots. Clean the mounting surface with a lint-free cloth and acetone or isopropyl alcohol and allow the cleaning solvent to completely dry. Gently place the stage on the mounting surface.

NOTE: The ATX115SL/SLE is precision machined and verified for flatness prior to product assembly at the factory. If machining is required to achieve the desired flatness, it should be performed on the mounting surface rather than the ATX115SL/SLE. Shimming should be avoided if possible. If shimming is required, it should be minimized to retain maximum rigidity of the system.

Table 2-1: Stage Mounting Surface Flatness Requirement

Stage Travel	Flatness Requirement
All Travels	7.5 μm

This stage is designed to use socket head cap screws (SHCS) to secure the base to the mounting surface.

Tightening torque values for the mounting hardware are dependent on the properties of the surface to which the stage is being mounted. Values provided in [Table 2-2](#) are typical values and may not be accurate for your mounting surface. Refer to [Section 2.2](#) for specific model mounting locations and dimensions.

Table 2-2: Stage to Mounting Surface Hardware

Mounting Hardware	Typical Screw Torque
Factory provided M6 x 16 mm (or 1/4" x 3/4") low head SHCS with flat washers	7 N·m [5 ft·lb]

If you use the mounting slots, use the provided stubby ball end hex key to tighten the mounting bolts ([Figure 2-2](#)).



Figure 2-2: Stubby Ball End Hex Key

For foldback stages, you will have to remove part of the foldback cover to access all of the mounting slots. Remove the two screws that secure the mounting access foldback cover (Figure 2-3) and lift the cover to access the mounting holes (Figure 2-4). After installation of the mounting screws, replace the cover and screws.

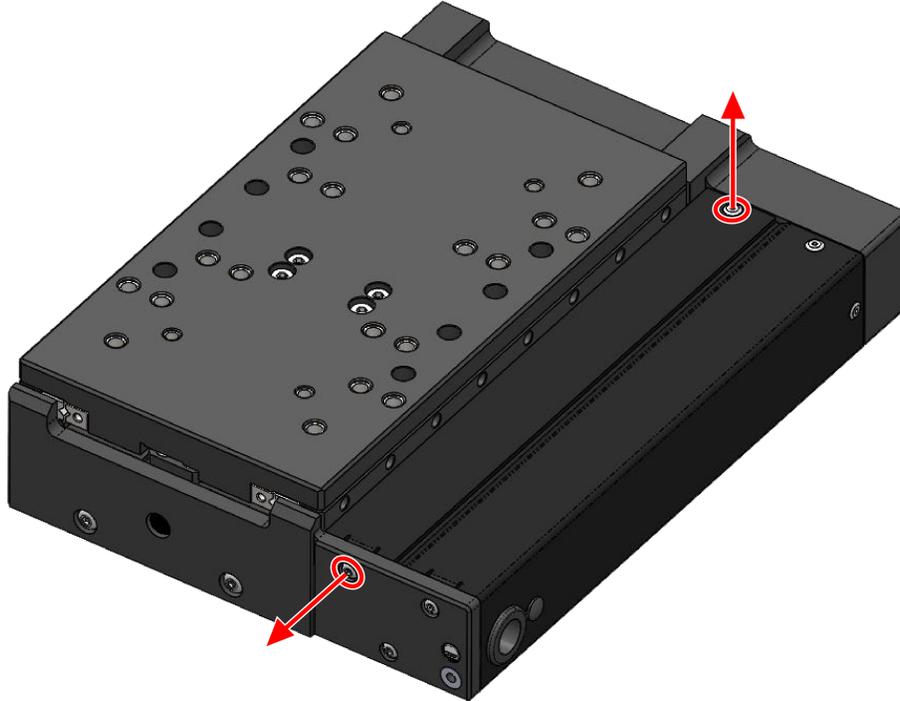


Figure 2-3: Foldback Cover Screw Locations

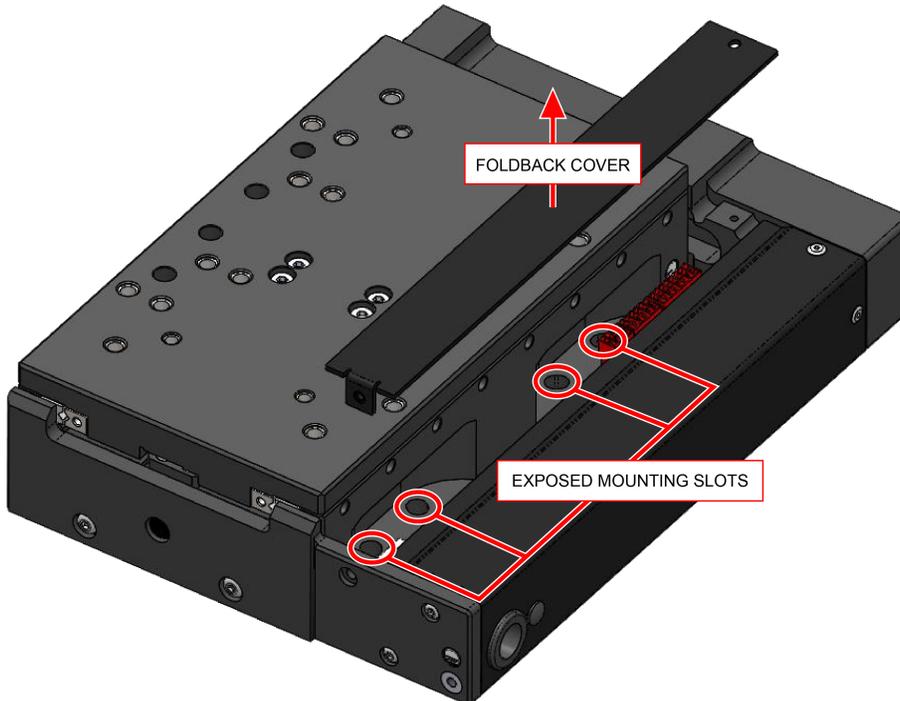


Figure 2-4: Foldback Motor Mounting Slot Locations

2.4. Attaching the Payload to the Stage

Inspect the mounting surface for dirt or unwanted residue and clean if necessary. Clean the mounting surface with a lint-free cloth and acetone or isopropyl alcohol and allow the cleaning solvent to completely dry.

Aerotech recommends that customers use a representative payload during start-up to prevent accidental damage to the stage and the payload. Proceed with the electrical installation and test the motion control system in accordance with the system documentation. Document all results for future reference. For information on electrical installation refer to [Electrical Installation](#) and the documentation delivered with the stage.

The payload must be flat, rigid, and comparable to the stage in quality to maintain optimum performance.

NOTE: For valid system performance, the mounting interface should be flat within 7.5 μm .



WARNING: Refer to the dimensions in [Section 2.2](#) for maximum allowable thread engagement. Screws that are too long or too short could result in an inadequately secured payload.

Applied loads should be symmetrically distributed whenever possible (i.e., the payload should be centered on the stage and the entire stage should be centered on the support structure).

For a cantilevered load, first determine if it is a Vertical, Horizontal, or a Side cantilever system. Measure the cantilever length, then find the corresponding load value from [Figure 2-5](#).

The **Vertical** curve is for situations where the stage is mounted in a vertical orientation and the payload is mounted to the carriage with its center of gravity extended outward in a direction normal to the carriage surface. Refer to [Figure 2-9](#) or [Figure 2-10](#) for torque requirements on a vertical orientation.

The **Horizontal** curve assumes a horizontal stage orientation with the payload offset extending outwards along the surface of the carriage.

The **Side** curve is for situations where the stage is mounted on its side and the offset load extends outwards in a direction normal to the carriage surface.

Refer to [Figure 2-8](#) for clarification on Vertical, Horizontal, or a Side orientations.

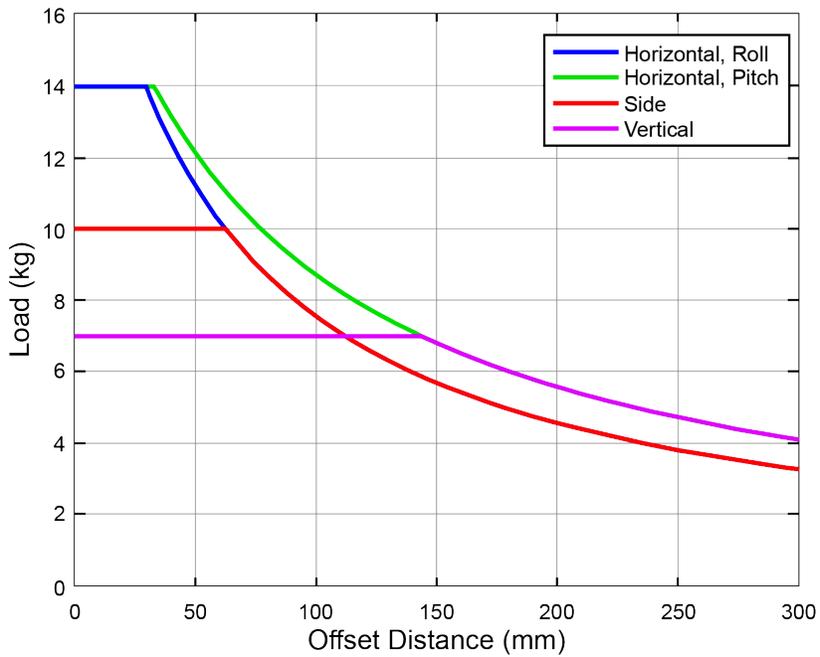


Figure 2-5: ATX115SL/SLE-050 Cantilevered Load Capability

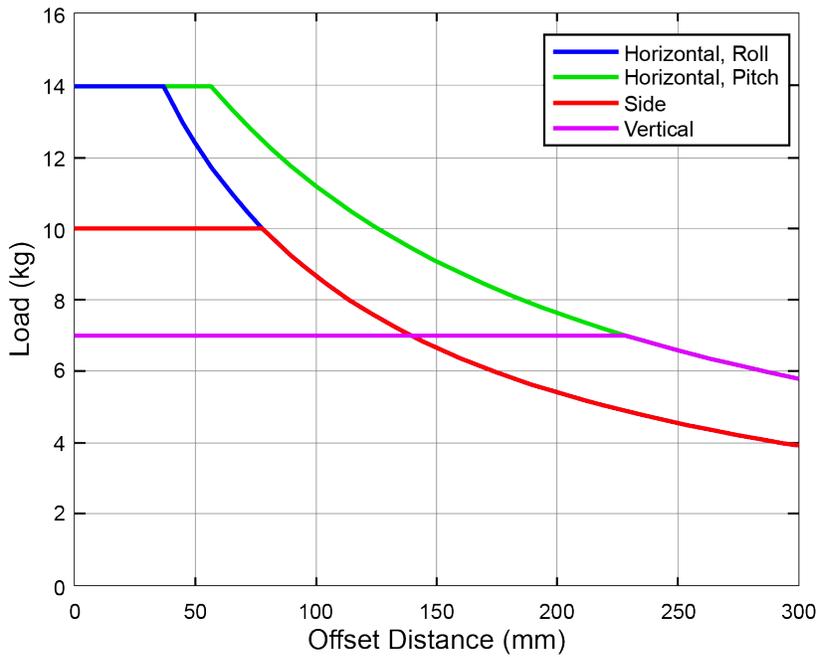


Figure 2-6: ATX115SL/SLE-100 Cantilevered Load Capability

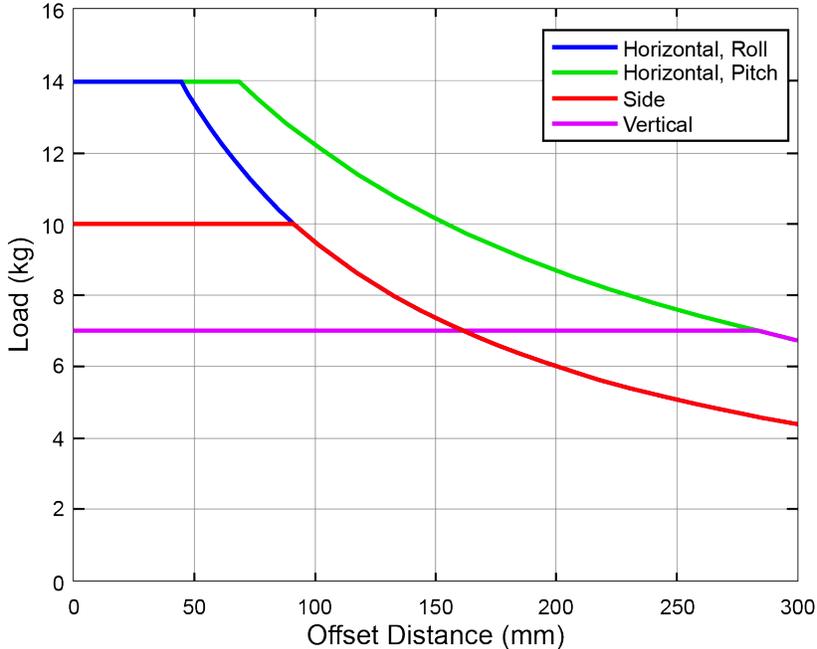


Figure 2-7: ATX115SL/SLE-150 Cantilevered Load Capability

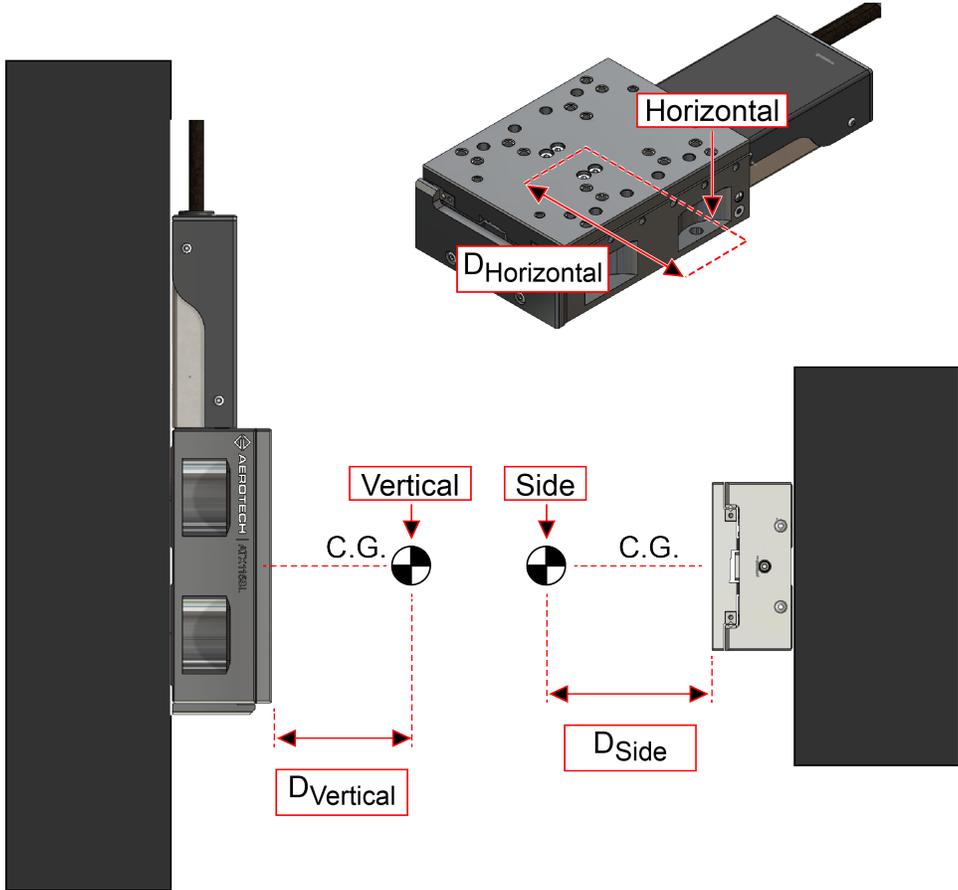


Figure 2-8: Stage Orientations

The approximate amount of torque required to turn the ball screw of ATX115SL/SLE series stages can be found from [Figure 2-10](#) or the following equation:

$$Torque_{REQ} = \frac{(AxialLoad) \times (LeadofScrew)}{2 \times \pi \times (Efficiency)}$$

Figure 2-9: Load Torque Equation

For ATX115SL/SLE series stages, the ball screw efficiency is rated at 90% (0.90).

The maximum axial load carrying capacity of ATX115SL/SLE stages is 7 kg in the vertical direction.

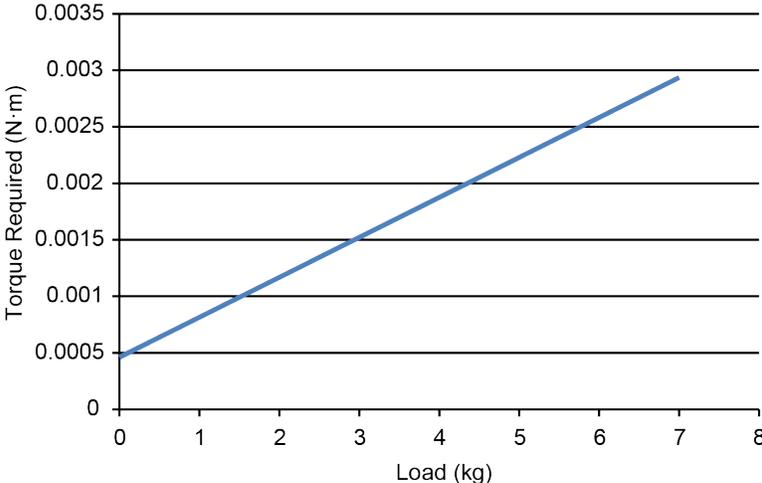


Figure 2-10: Torque Required to Turn Ball Screw in Vertical Orientation

Chapter 3: Electrical Installation



WARNING: Electrical installation must be performed by properly qualified personnel.

Electrical installation requirements will vary depending on product options. Installation instructions in this section are for ATX115SL/SLE stages equipped with standard Aerotech motors intended for use with an Aerotech motion control system. Contact Aerotech for further information regarding products that are otherwise configured.

Aerotech motion control systems are adjusted at the factory for optimum performance. When the ATX115SL/SLE is part of a complete Aerotech motion control system, setup usually involves connecting the ATX115SL/SLE to the appropriate drive chassis with the cables provided. Labels on the system components usually indicate the appropriate connections.

If system level integration was purchased, an electrical drawing showing system interconnects has been supplied with the system (separate from this documentation).

The electrical wiring from the motor and encoder are integrated at the factory. Refer to the sections that follow for standard motor wiring and connector pinouts.



WARNING: Applications requiring access to the stage while it is energized will require additional grounding and safeguards. The System Integrator or qualified installer is responsible for determining and meeting all safety and compliance requirements necessary for the integration of this stage into the final application.



DANGER: Remove power before connecting or disconnecting electrical components or cables. Failure to do so may cause electric shock or damage to the equipment.



DANGER: You must limit access to all motor and stage parts while your system is connected to a power source.

- The voltage from this product can kill you.
- Moving parts can cause crushing or shearing injuries.

3.1. Motor and Feedback Connectors

Stages equipped with standard motors and encoders come from the factory completely wired and assembled.

NOTE: Refer to the other documentation accompanying your Aerotech equipment. Call your Aerotech representative if there are any questions on system configuration.

NOTE: If using standard Aerotech motors and cables, motor and encoder connection adjustments are not required.

NOTE: The ATX115SL/SLE requires two encoder feedback channels. When used with the Lab controller, the second encoder channel will require a second axis and an adapter cable. The motor output of the second axis will not be available to drive a motor.

The protective ground connection of the ATX115SL/SLE provides motor frame ground protection only. Additional grounding and safety precautions are required for applications requiring access to the stage while it is energized. The System Integrator or qualified installer is responsible for determining and meeting all safety and compliance requirements necessary for the integration of this stage into the final application.



DANGER: You must limit access to all motor and stage parts while your system is connected to a power source.

- The voltage from this product can kill you.
- Moving parts can cause crushing or shearing injuries.



DANGER: Remove power before connecting or disconnecting electrical components or cables. Failure to do so may cause electric shock or damage to the equipment.



WARNING: The protective ground connection must be properly installed to minimize the possibility of electric shock.



CAUTION: The stage controller must provide over-current and over-speed protection. Failure to do so may result in permanent damage to the motor and stage components.

Table 3-1: 4-Pin Motor Connector Pinout for the -M1 through -M4 Options

Pin	Description	Connector
A1	DC+	
A2	Reserved	
A3	DC-	
A4	Frame	
1	Reserved	
2	Reserved	
3	Reserved	
4	Reserved	
5	Reserved	
CASE	Shield	

Table 3-2: 4-Pin Motor Mating Connector Part Numbers

Mating Connector	Aerotech P/N	Third Party P/N
Backshell	ECK00656	Amphenol #17E-1726-2
Sockets [QTY. 4]	ECK00659	ITT Cannon #DM53744-6
Connector	ECK00657	ITT Cannon #DBM9W4SA197

Table 3-3: 25-Pin Feedback Connector Pinout for the -M1 through -M4 Options

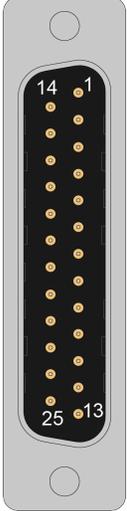
Pin	Description	Connector
1	Reserved	
2	Reserved	
3	Encoder +5 V	
4	Reserved	
5	Reserved	
6	Marker-N	
7	Marker	
8	Reserved	
9	Reserved	
10	Reserved	
11	Reserved	
12	Positive (CW) hardware limit	
13	Brake - (with -M2 and -M4 option only)	
14	Cosine	
15	Cosine-N	
16	Encoder +5 V	
17	Sine	
18	Sine-N	
19	Reserved	
20	Common	
21	Common	
22	Reserved	
23	Reserved	
24	Negative (CCW) hardware limit	
25	Brake + (with -M2 and -M4 option only)	
Case	Signal shield connection (to case)	

Table 3-4: 25-Pin Feedback Mating Connector Part Numbers

Mating Connector	Aerotech P/N	Third Party P/N
Backshell	ECK00656	Amphenol #17E-1726-2
Connector	ECK00300	FCI DB25S064TLF

Table 3-5: 4-Pin Motor Connector Pinout for the -M5 Option

Pin	Description	Connector
A1	Motor Phase A	
A2	Motor Phase B	
A3	Motor Phase A Return	
A4	Motor Phase B Return	
1	Reserved	
2	Reserved	
3	Reserved	
4	Frame	
5	Frame	
CASE	Shield	

Table 3-6: 4-Pin Motor Mating Connector Part Numbers

Mating Connector	Aerotech P/N	Third Party P/N
Backshell	ECK00656	Amphenol #17E-1726-2
Sockets [QTY. 4]	ECK00659	ITT Cannon #DM53744-6
Connector	ECK00657	ITT Cannon #DBM9W4SA197

Table 3-7: 25-Pin Feedback Connector Pinout for the -M5 Option

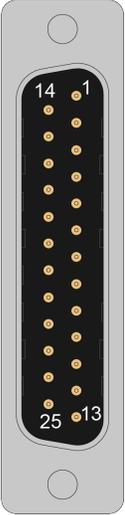
Pin	Description	Connector
1	Reserved	
2	Reserved	
3	Encoder +5 V	
4	Reserved	
5	Reserved	
6	Reserved	
8	Reserved	
9	Reserved	
10	Reserved	
11	Reserved	
12	Positive (CW) hardware limit	
13	Brake -	
14	Reserved	
15	Reserved	
16	Encoder +5 V	
17	Reserved	
18	Reserved	
19	Reserved	
20	Common	
21	Common	
22	Reserved	
23	Reserved	
24	Negative (CCW) hardware limit	
25	Brake +	
Case	Signal shield connection (to case)	

Table 3-8: 25-Pin Feedback Mating Connector Part Numbers

Mating Connector	Aerotech P/N	Third Party P/N
Backshell	ECK00656	Amphenol #17E-1726-2
Connector	ECK00300	FCI DB25S064TLF

Table 3-9: 15-Pin Linear Encoder Connector Pinout for the -SLE-E1 and -SLE-E2 Option

Pin	Description	Connector
1	Reserved	
2	Signal Common	
3	Reserved	
4	Marker-N	
5	Cosine-N	
6	Sine-N	
7	+5 V power supply	
8	+5 V power supply	
9	Signal Common	
10	Reserved	
11	Reserved	
12	Marker	
13	Cosine	
14	Sine	
15	Reserved	
Case	Signal shield connection (to case)	

Table 3-10: 15-Pin Mating Connector Part Numbers

Mating Connector	Aerotech P/N	3rd Party P/N
Backshell	ECK01022	Amphenol 17E-1725-2
Connector	ECK00326	Amphenol DA15S064TLF

Table 3-11: 15-Pin Linear Encoder Connector Pinout for the -SLE-E3 Option

Pin	Description	Connector
1	Reserved	
2	Signal Common	
3	Reserved	
4	Clock -	
5	Data +	
6	Reserved	
7	+5 V power supply	
8	+5 V power supply	
9	Signal Common	
10	Reserved	
11	Reserved	
12	Clock +	
13	Data -	
14	Reserved	
15	Reserved	
Case	Signal shield connection (to case)	

Table 3-12: 15-Pin Mating Connector Part Numbers

Mating Connector	Aerotech P/N	3rd Party P/N
Backshell	ECK01022	Amphenol 17E-1725-2
Connector	ECK00326	Amphenol DA15S064TLF

Table 3-13: 15-Pin Connector Pinout for the -TCMP Option

Pin	Description	Connector
1	+5 V power supply	
2	Reserved	
3	TCMP	
4	Common	
5	Reserved	
6	Reserved	
7	Reserved	
8	Reserved	
9	Reserved	
10	Reserved	
11	Reserved	
12	Reserved	
13	Reserved	
14	Reserved	
15	Reserved	
Case	Signal shield connection (to case)	

Table 3-14: 15-Pin Mating Connector Part Numbers

Mating Connector	Aerotech P/N	3rd Party P/N
Backshell	ECK01022	Amphenol 17E-1725-2
Connector	ECK00326	Amphenol DA15S064TLF

3.2. Motor and Feedback Wiring

Shielded cables are required for the motor and feedback connections.

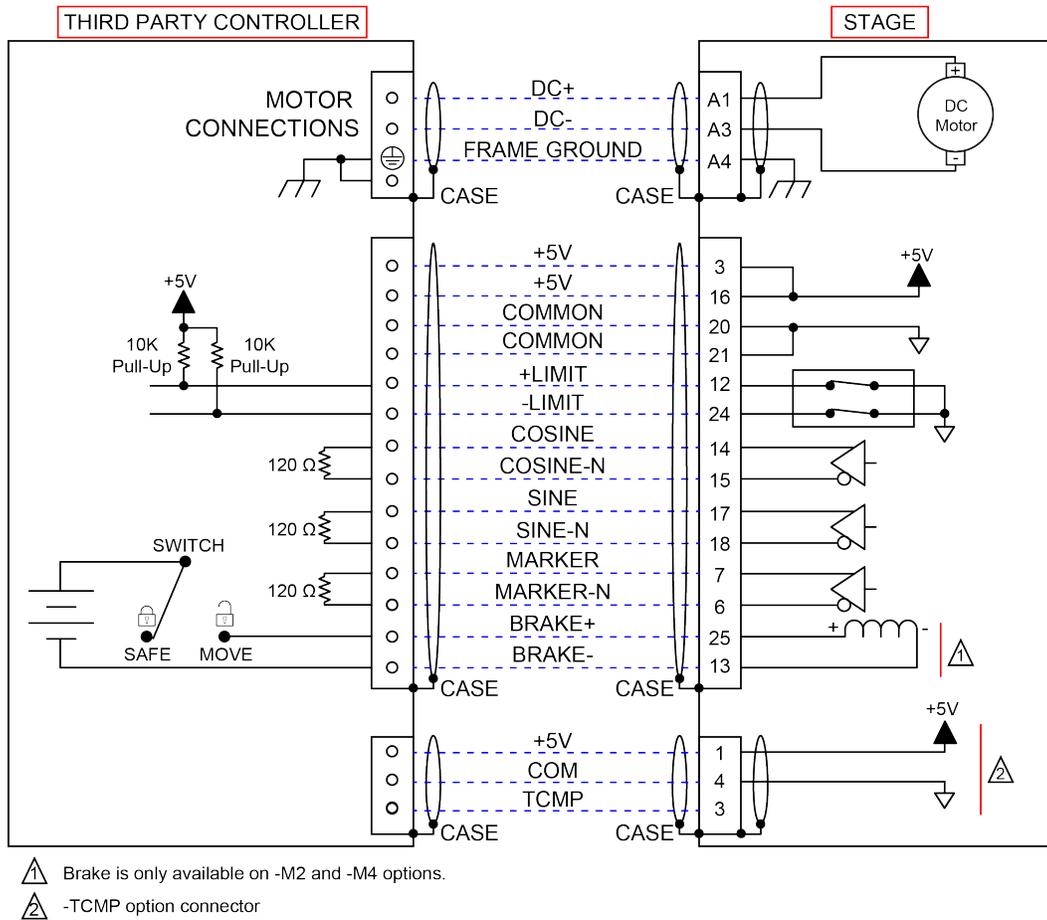


Figure 3-1: ATX115SL DC Motor and Feedback Wiring

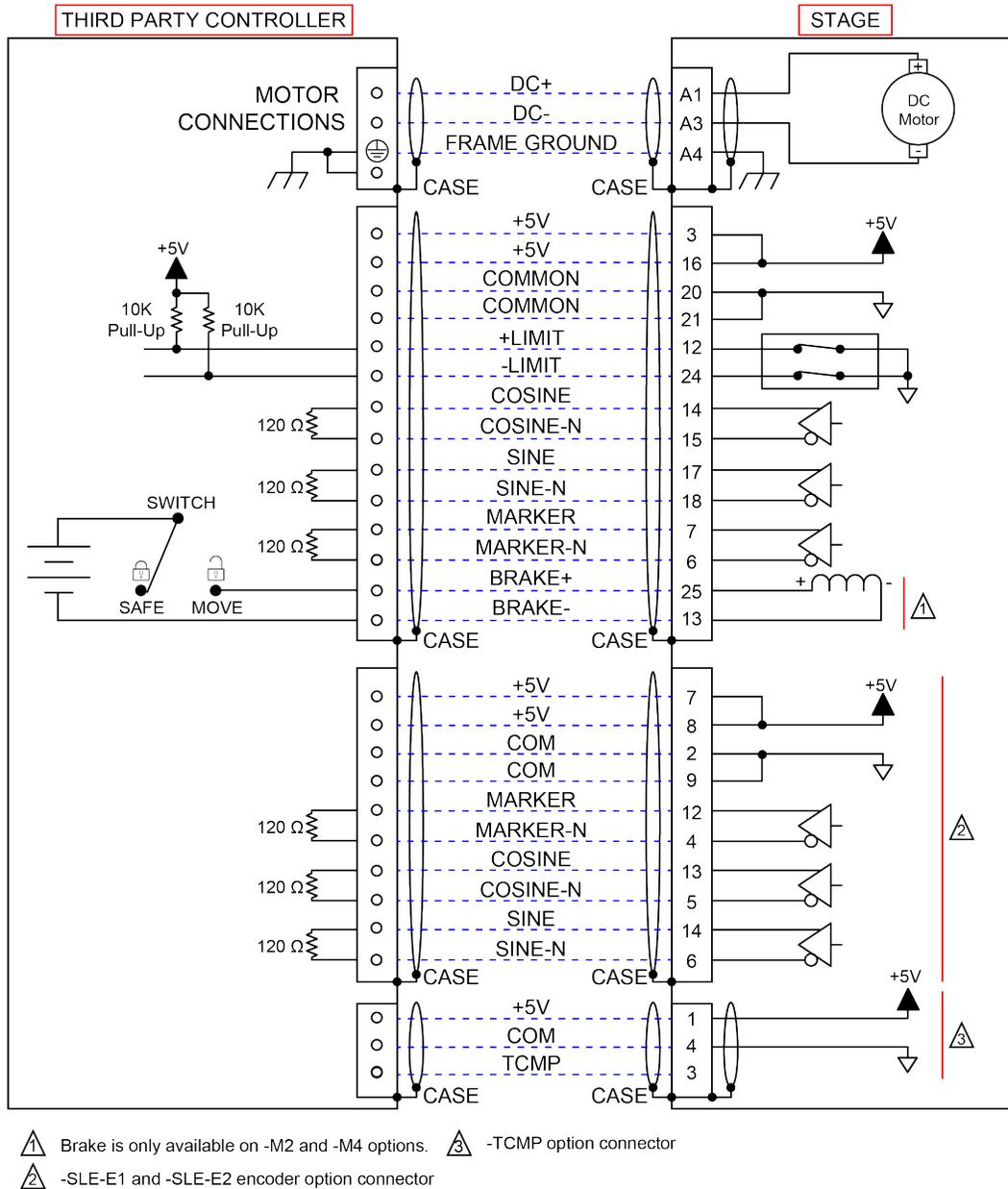
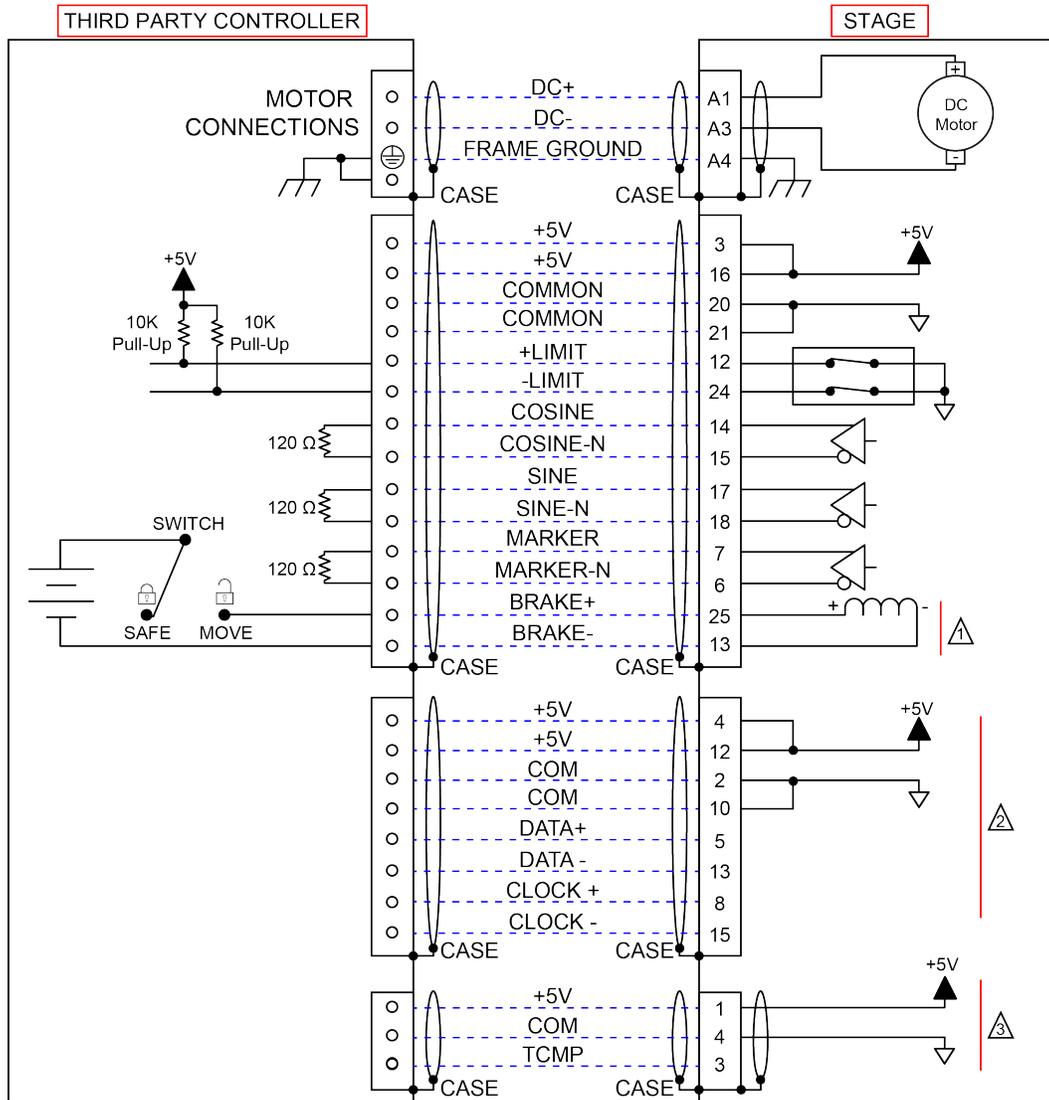


Figure 3-2: ATX115SLE-E1 and -E2 DC Motor and Feedback Wiring



⚠ Brake is only available on -M2 and -M4 options. ⚠ -TCMP option connector
 ⚠ -SLE-E3 encoder option connector

Figure 3-3: ATX115SLE-E3 DC Motor and Feedback Wiring

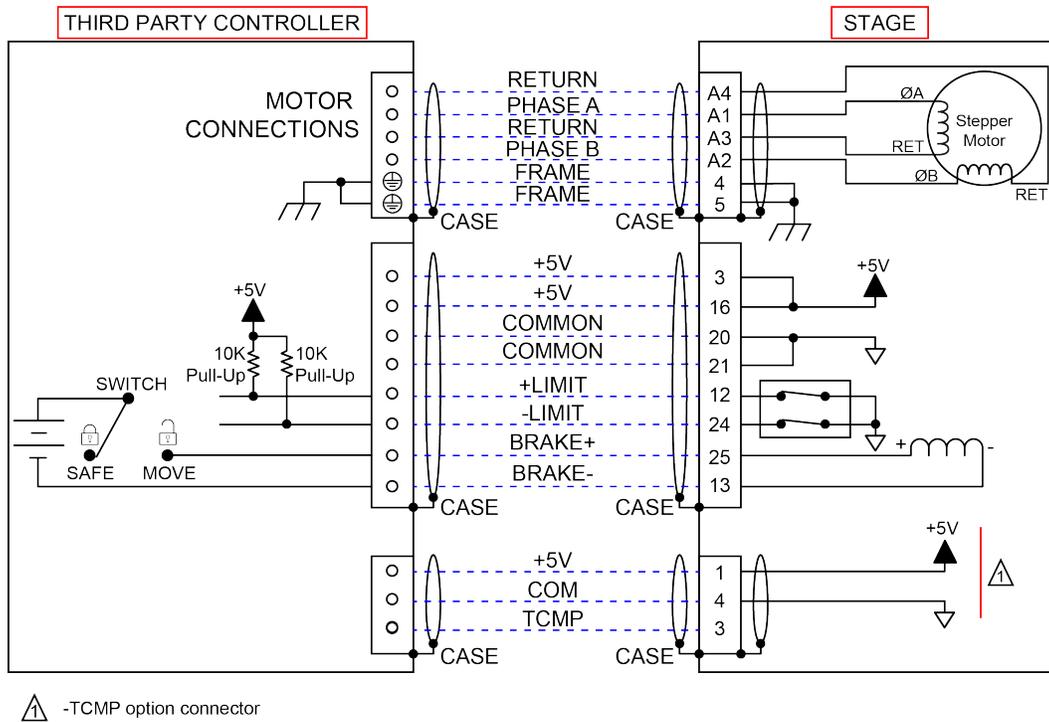
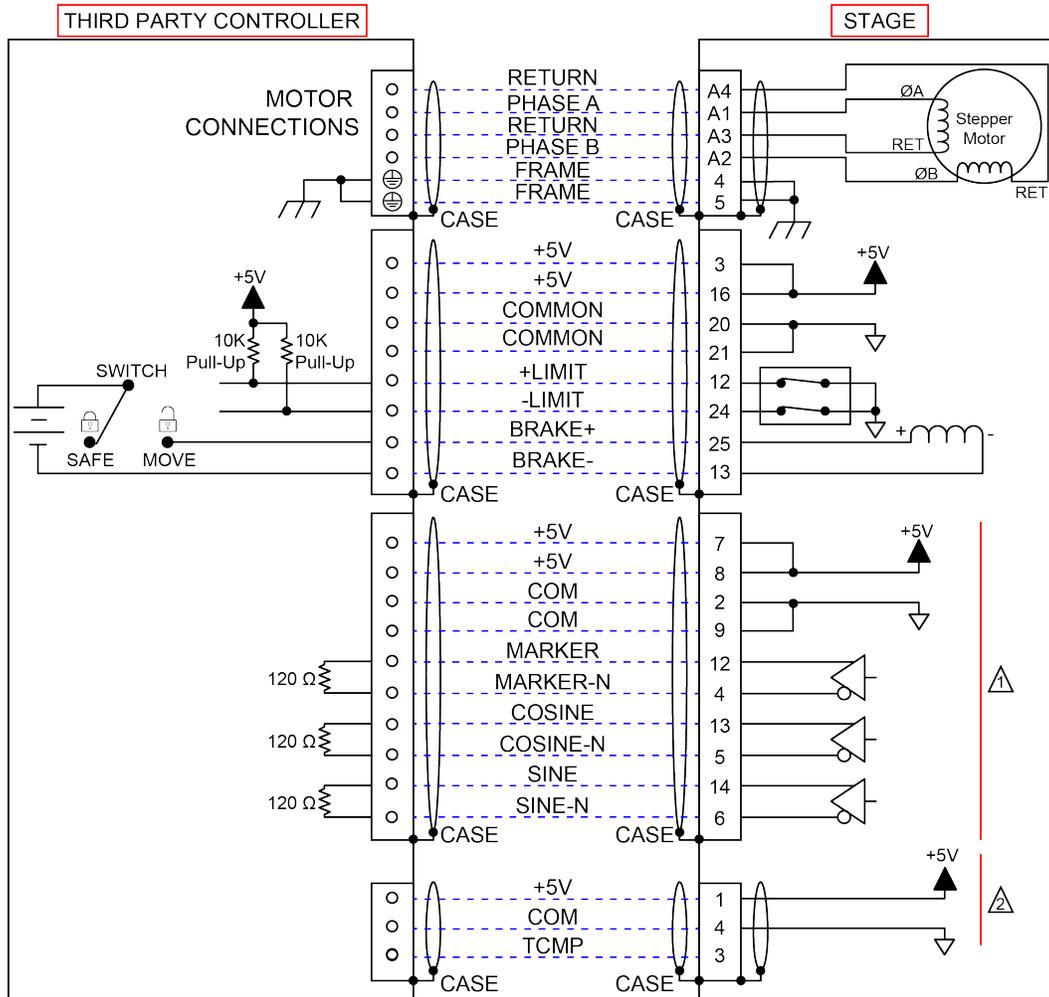


Figure 3-4: ATX115SL Stepper Motor and Feedback Wiring



- ⚠ -SLE-E1 and -SLE-E2 encoder option connector
- ⚠ -TCMP option connector

Figure 3-5: ATX115SLE-E1 and -E2 Stepper Motor and Feedback Wiring

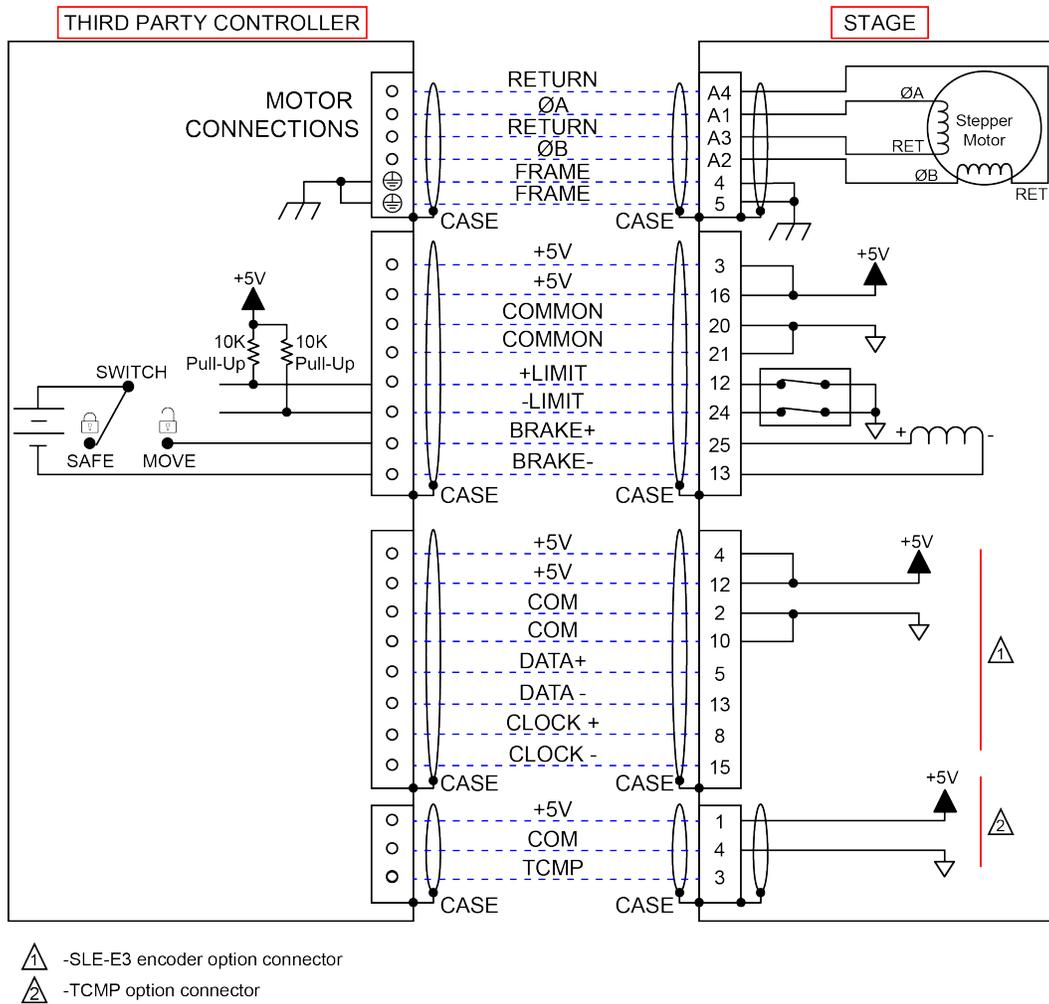


Figure 3-6: ATX115SLE-E3 Stepper Motor and Feedback Wiring

3.3. Motor and Feedback Specifications

NOTE: Aerotech continually improves its product offerings; listed options may be superseded at any time. All drawings and illustrations are for reference only and were complete and accurate as of this manual's release. Refer to www.aerotech.com for the most up-to-date information.

Table 3-15: Feedback Specifications

Hall-Effect Sensors Specifications	
Supply Voltage	5 V \pm 5%
Supply Current	50 mA
Output Type	Open Collector
Output Voltage	24 V max (pull up)
Output Current	5 mA (sinking)

Thermistor Specifications	
Polarity	Logic "0" (no fault)
	Logic "1" (over-temperature fault)
Cold Resistance	\sim 100 Ω
Hot Resistance	\sim 10 K
Note: 1K pull-up to +5V recommended.	

Encoder Specifications	
Supply Voltage	5 V \pm 5%
Supply Current	250 mA Typical
Output Signals	Sinusoidal Type (Incremental Encoder): 1 V _{pk-pk} into 120 Ω Load (differential signals SIN+, SIN-, COS+, COS- are .5 V _{pk-pk} relative to ground.)
	Digital Output (Incremental Encoder): RS422/485 compatible
	Serial Output (Absolute Encoder): EnDat 2.2 with 36 bit word

Brake Specifications	
Supply Voltage	24 VDC
Supply Current (typical)	250 mA (Current required to release the brake and allow motion.)

Table 3-16: ATX115SL/SLE DC Motor Specifications

		DC Servomotor
Performance Specifications		
Stall Torque, Continuous	N·m (oz·in)	0.068 (9.6)
Peak Torque	N·m (oz·in)	0.656 (93)
Maximum Speed	rpm	10,000
Rated Power	W (hp)	52.5 (0.07)
Electrical Specifications		
Winding Designation		01
Continuous Stall Current	A	2.8
Torque Constant	N·m/A (oz·in/A)	0.0289 (4.1)
Terminal Resistance	Ω	1.03
BEMF Constant	V/krpm	3.02
Armature Inductance	mH	0.158
Armature Moment of Inertia	kg·m ² (oz·in·s ²)	2.5x10 ⁻⁶ (0.00033)
Recommended Bus Voltage	VDC	24
Maximum Terminal Voltage	VDC	48
Motor Constant	N·m/ \sqrt{W} (oz·in/ \sqrt{W})	0.024 (3.4)
Mechanical Specifications		
Motor Weight Without Tach	kg (lb)	0.189 (0.417)
Shaft Radial Load (Max) at Max Speed	N (lb)	20 (4.5)



WARNING: The motor case temperature may exceed 75°C.

Table 3-17: ATX115SL/SLE Stepper Motor Specifications

	Stepper Motor
Stall Torque	0.13 N·m
Rated Phase Current	1.3 A
Recommended Bus Voltage	24 V
Rotor Inertia	1.80E-06 kg·m ²
Full Step Angle	1.8°
Phase Resistance	1.9 Ohm
Phase Inductance	0.0017 H
Maximum Speed	1800 rpm



WARNING: The motor case temperature may exceed 75°C.

Table 3-18: Rotary Encoder Specifications

Encoder Option	Fundamental Signal Period	Digital Resolution
-M1, -M2 (10,000 line TTL signal)	200 nm	50 nm
-M3, -M4 (1,000 line 1 Vpp Amplified Sine signal)	2000 nm	500 nm
-M3, -M4 with 1000x Interpolation ⁽¹⁾ (1000 line 1 Vpp Amplified Sine signal)	2 nm	0.5 nm
-M3, -M4 with 4000x Interpolation ⁽¹⁾ (1000 line 1 Vpp Amplified Sine signal)	0.5 nm	0.125 nm

1. Quadrature decoding included in interpolated resolution calculations

3.4. Limits, Marker, and Machine Direction

Aerotech stages are configured to have positive and negative "machine" directions. The machine direction defines the phasing of the feedback and motor signals and is dictated by the stage wiring (refer to [Section 3.5](#) for Motor and Feedback phasing information). Programming direction of a stage is set by the controller that is used to move the stage. Programming direction is typically selectable in the controller, while machine direction is hardwired in the stage. [Figure 3-7](#) shows the machine direction of ATX115SL/SLE stages.

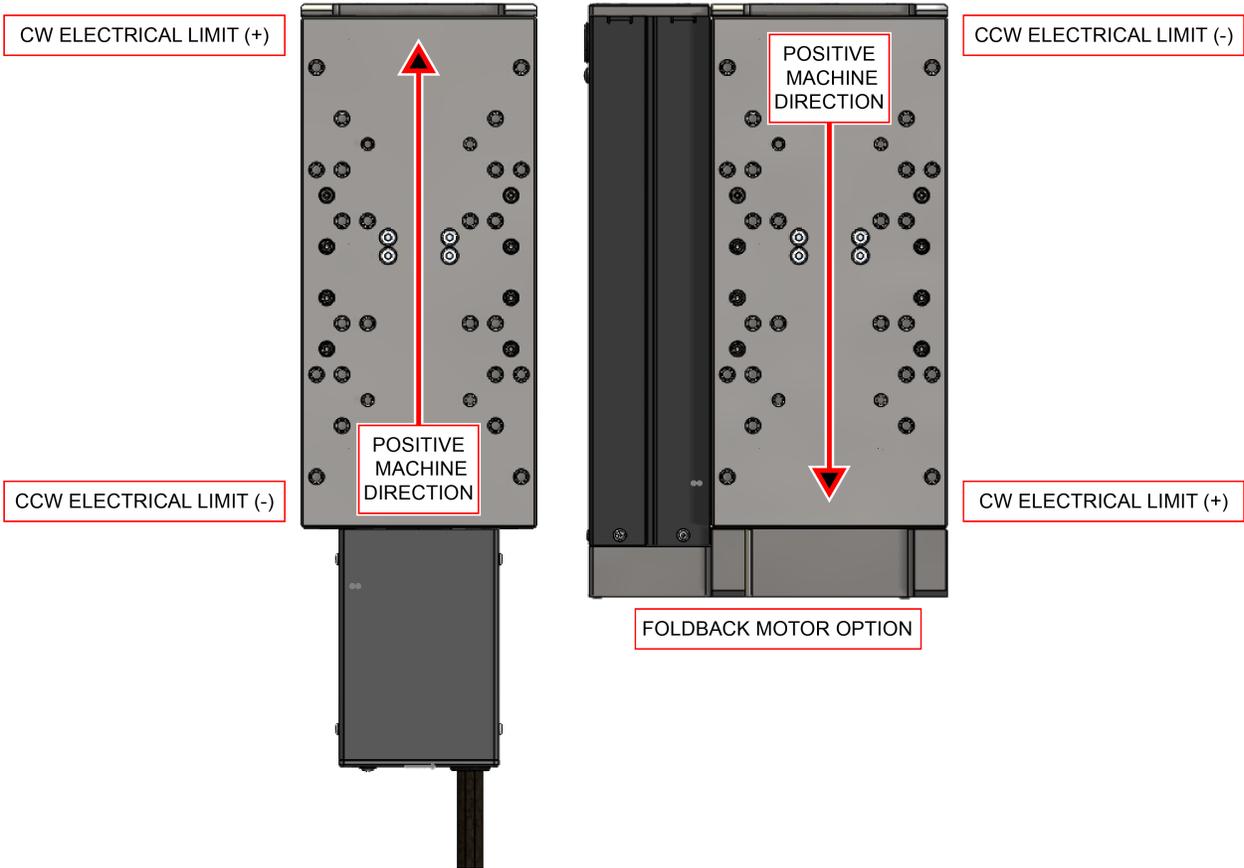
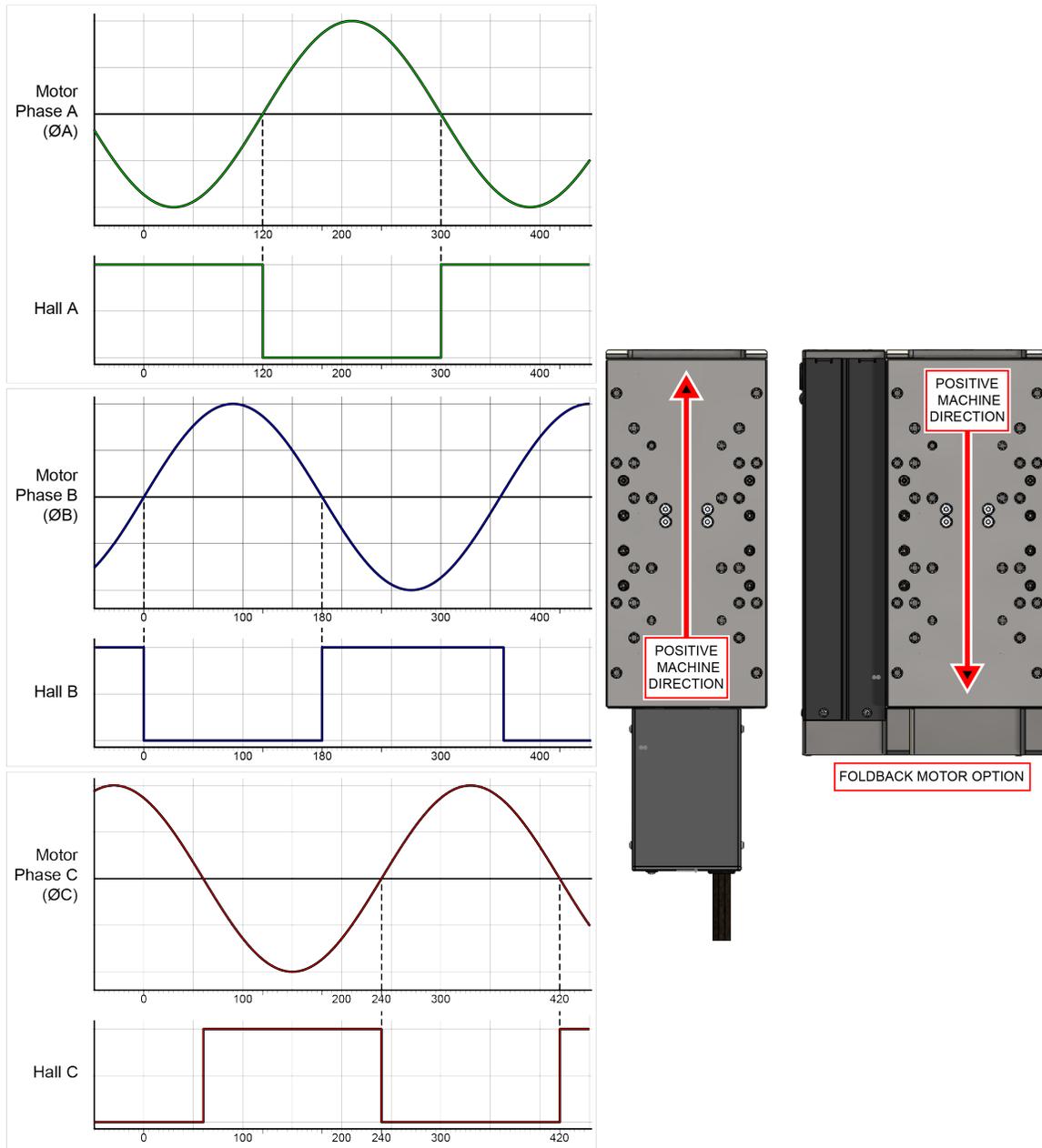


Figure 3-7: Machine Direction

3.5. Motor and Feedback Phasing

Motor phase voltage is measured relative to the virtual wye common point.



Positive MOVE (Clockwise) →

Figure 3-8: Hall Phasing

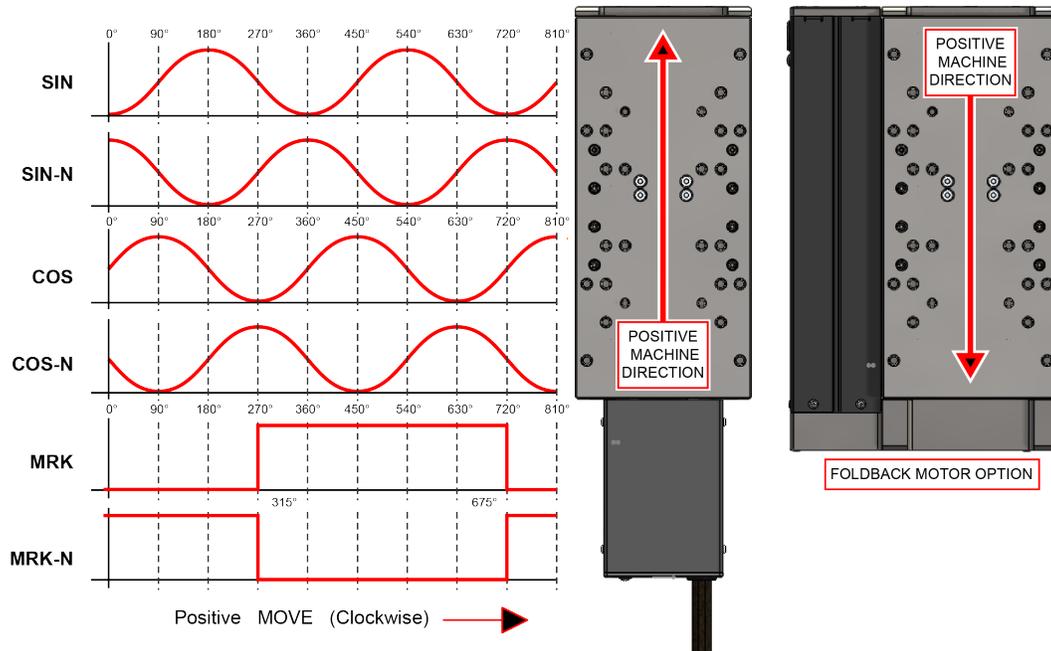


Figure 3-9: Analog Encoder Phasing Reference Diagram

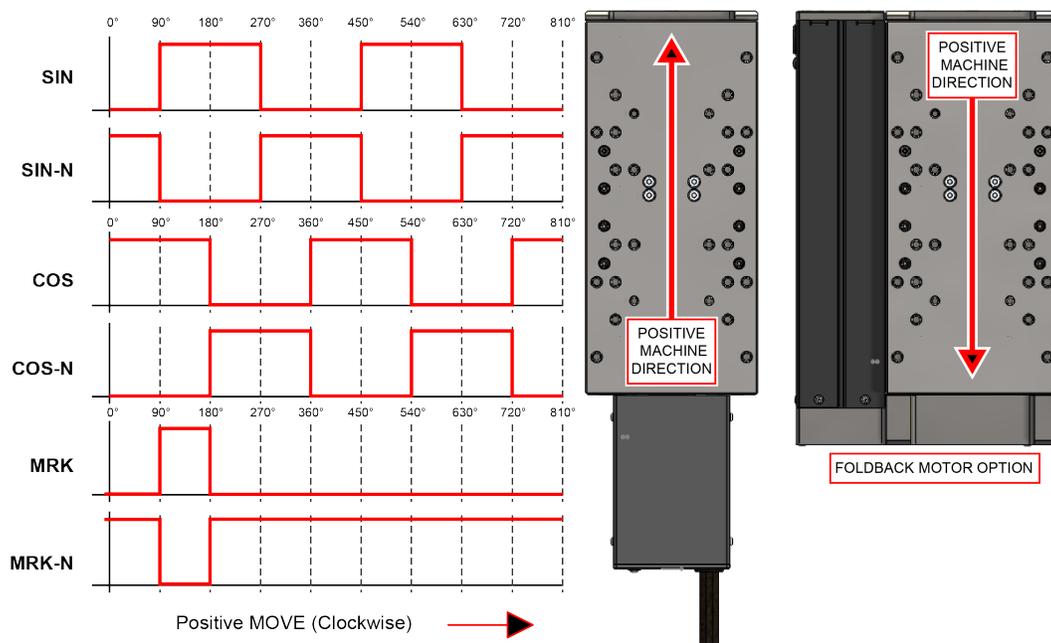


Figure 3-10: Encoder Phasing Reference Diagram (Standard)

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Chapter 4: Maintenance

NOTE: If the bearing area is not kept free of foreign matter and moisture, the performance and life expectancy of the stage will be reduced.



DANGER: To minimize the possibility of bodily injury or death, disconnect all electrical power prior to performing any maintenance or making adjustments to the equipment.

4.1. Service and Inspection Schedule

Inspect the ATX115SL/SLE at least once per month. A longer or shorter inspection interval may be required depending on the application and conditions, such as the duty cycle, speed, and environment.

In general, stages operating in a clean environment should be cleaned and lubricated annually or every 500 km (whichever comes first). For stages operating under conditions involving excessive debris, the stage should be cleaned every six months. For high-speed applications (those near max speed at a duty cycle of 50%), frequent maintenance with standard lubricants is required.

NOTE: The stage carriage may offer a considerable amount of resistance when it is moved manually. This is especially true if the stage is fitted with a motor assembly.

NOTE: If the stage is not connected to a power source, the stage should move freely by hand. Do not attempt to manually move the stage if it is connected to a power source.

Monthly inspections should include but not be limited to:

- Visually inspect the stage and cables.
- Re-tighten loose connectors.
- Replace or repair damaged cables.
- Clean the ATX115SL/SLE and any components and cables as needed.
- Repair any damage before operating the ATX115SL/SLE.
- Inspect and perform an operational check on all safeguards and protective devices.

4.2. Cleaning and Lubrication

When cleaning and/or lubricating components of the ATX115SL/SLE series stages:

1. Be sure to use a clean, dry, soft, lint-free cloth for cleaning.
2. Before using a cleaning solvent on any part of the ATX115SL/SLE, blow away small particles and dust with clean, dry, compressed air.
3. Take the opportunity during the lubrication procedure to inspect the motion guides or bearings for any damage or signs of wear.
4. In applications that have multiple stages bolted together to form multi-axis systems, the orthogonality may be lost if the bolts are loosened. Precision aligned stages should not be loosened or disassembled.
5. Further disassembly of the stage is not recommended because proper assembly and calibration can only be done at the factory. In addition, an autocollimator is required for post assembly verification to maintain warranties. Contact Aerotech for more information.



DANGER: To minimize the possibility of bodily injury or death, disconnect all electrical power prior to performing any maintenance or making adjustments to the equipment.

Cleaning

If a solvent is necessary for cleaning the stage, Aerotech recommends using isopropyl alcohol. Harsher solvents, such as acetone, may damage the plastic and rubber seals on the ball screw and bearing trucks.



WARNING: Make sure that all solvent has completely evaporated before attempting to move the stage.



WARNING: Isopropyl alcohol should only be used on metal surfaces.

Lubrication

Aerotech recommends that you use only Kluberplex BEM 34-132 as the standard lubricant for ATX115SL/SLE stages.

For high-speed applications (i.e., near maximum speed at a duty cycle of 50%), frequent maintenance with standard lubricants is required.

If the application process uses only a small portion of travel for most of the duty cycle, periodically drive the stage through full travel to redistribute the lubrication in the bearings.

NOTE: During the lubrication procedure, inspect the bearings and ball screw for any damage or signs of wear.



DANGER: You must limit access to all motor and stage parts while your system is connected to a power source.

- The voltage from this product can kill you.
- Moving parts can cause crushing or shearing injuries.



DANGER: Use extreme caution when you operate the stage with the hardcovers removed.

1. Drive the stage to the end of travel closest to the motor. Remove the four flat head screws and then slide the exposed hardcover out from under the carriage.

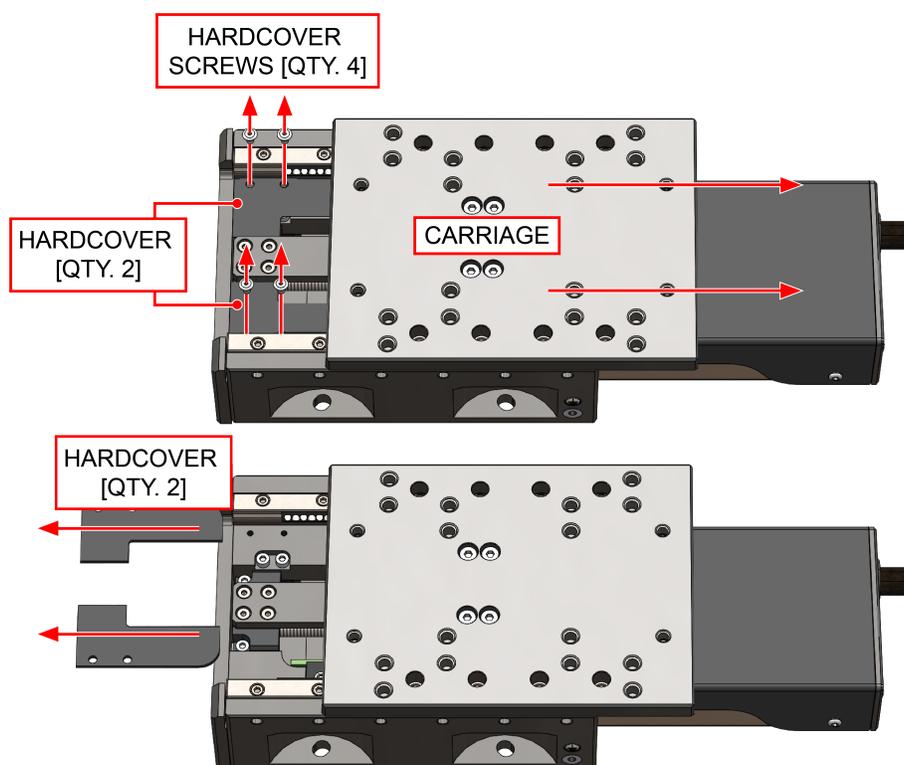


Figure 4-1: Hardcover Removal (Left)

2. Drive the stage to the other end of travel. Remove the two flat head screws and then slide the exposed hardcover out from under the carriage.

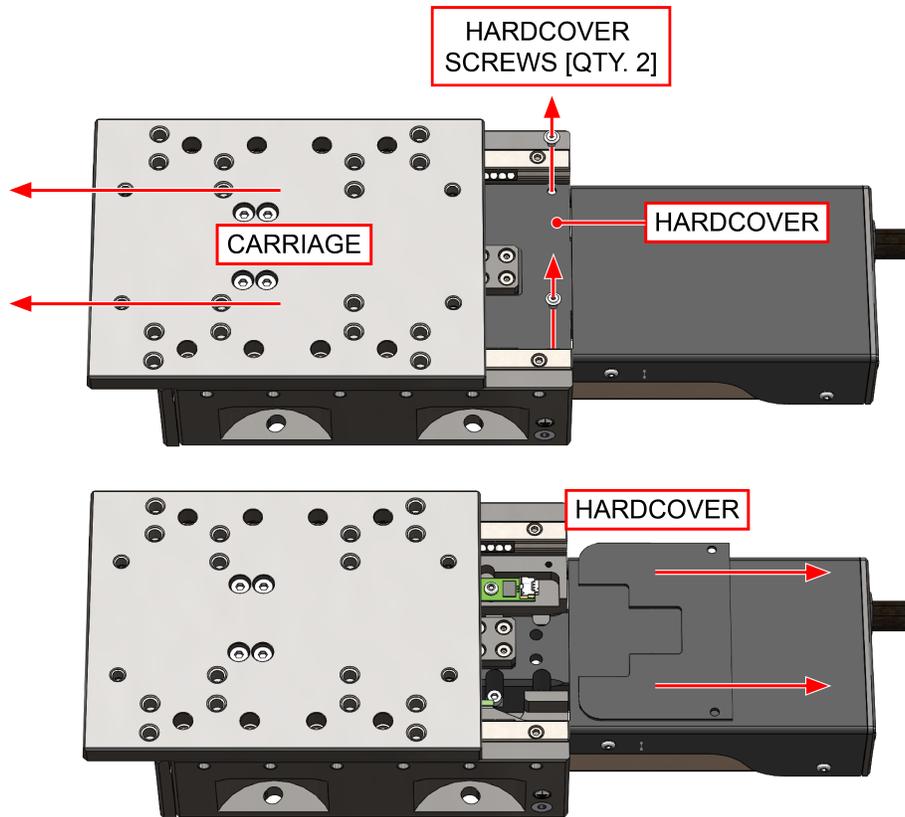


Figure 4-2: Hardcover Removal (Right)

3. Remove any accumulated dust or debris from the inside of the assembly.
4. Remove any dirty or dried lubricant from the ball screw. Use a clean, lint-free cloth with a side-to-side motion. A swab soaked in Isopropyl Alcohol may be used to remove stubborn debris.
 - A. Without a Brake: Manually move the stage to the opposite end of travel to access to clean the ball screw's entire circumference
 - B. With a Brake: The stage cannot be moved by hand. You must restore power to the stage, drive it to the desired position, and then remove power to continue cleaning the ball screw.
5. Clean the end of the ball-screw nut and wiper with a clean, lint-free cloth or swab.
6. Clean the linear bearing guides with a clean, lint-free cloth or swab.
7. Apply a thin, continuous film of lubricant to the ball-screw threads and linear bearing guides. A good quality, natural bristle artist's brush makes an excellent applicator.
8. Work the grease into the ball screw and linear bearing guides:
 - A. Without a Brake: Manually move the stage to the opposite end of travel
 - B. With a Brake: The stage cannot be moved by hand. You must restore power to the stage, drive it to the desired position, and then remove power.
9. Repeat steps 3 through 9 for any areas covered by the original carriage position.
10. Refasten the front and rear hardcovers.
11. Restore power to the stage and drive the stage carriage back to its original position to redistribute lubricants.

4.3. Belt Adjustment

This section applies to stages equipped with foldback motor options. On foldback stages, the motor torque is transferred to the ball screw via a timing belt. Belt tension is critical to stage performance and accuracy.

Check the belt tension when lubricating and cleaning the stage. Deflection in the belt should be within $\pm 10\%$ of 1.5 mm when applying a 5 N downward force directly between the pulleys. If the deflection exceeds this value, the belt tension needs to be adjusted.

You will also need to apply lubricant to the inside flanges of the pulleys if the flanges are dry. The flanges should have a thin film of lubricant to reduce belt wear as the belt contacts the flanges. Parker Super O-Lube (silicone-based) is the approved lubricant for standard polyurethane belts.

Belt Tension Adjustment Procedure

1. Remove power to the stage.
2. Remove the four mounting screws for the foldback cover and remove the foldback cover. Keep the cable guide and cable cover together (Figure 4-3).
3. Check that the pulleys are tight on their respective shafts (Figure 4-4).
 - a. Each pulley is held in position with two set screws.
 - b. Ensure that the set screws are tight and centered over the shaft flats.
4. Check the tension in the belt to determine if adjustment is necessary (Figure 4-4).
5. If adjustment is required, rotate the pulley connected to the motor (pulley #1 in Figure 4-4) in order to access the three screws holding the position of the motor. Loosen but do not remove these three screws.
6. Shift the motor and pulley assembly horizontally in order to increase or decrease the tension in the belt.
7. Re-tighten the three screws holding the motor position.
8. Measure the belt deflection again and repeat the previous steps until the belt tension adjustment is complete.
9. Replace the foldback cover and mounting screws.
10. Restore power to the stage and resume normal use.

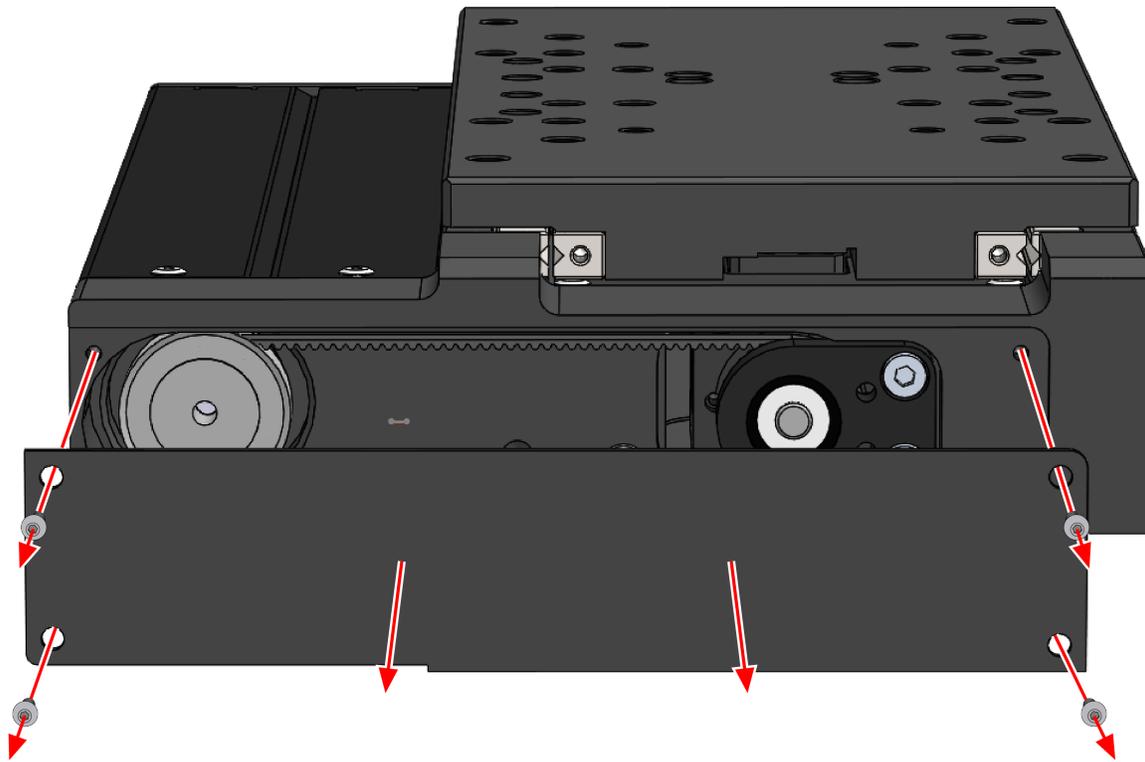


Figure 4-3: Foldback Motor Cover Removal

NOTE: If the stage has been calibrated (-PL2 option), note the orientation of the two pulleys with regard to each other or recalibration might be required.

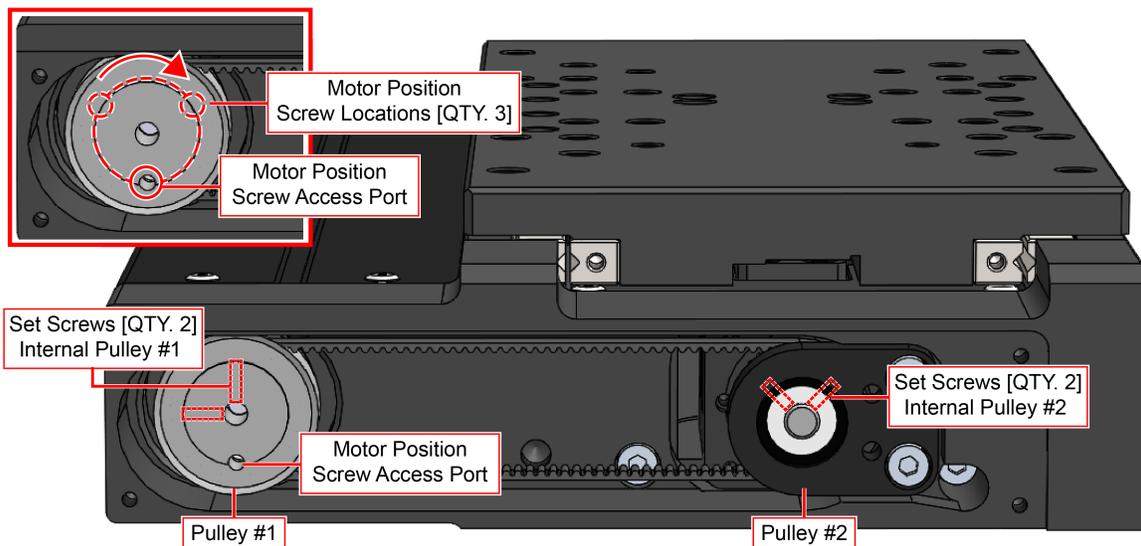


Figure 4-4: Foldback Motor Part Callouts

4.4. Troubleshooting

Symptom	Possible Cause and Solution
Stage will not move	Brake not released (if equipped with brake; refer to stage documentation). In Limit condition. Check limits (refer to Chapter 3) and refer to the Controller documentation for polarity and compatibility requirements (Example: voltage requirements). Controller trap or fault (refer to the Controller documentation).
Stage moves uncontrollably	Encoder (sine and cosine) signal connections (refer to Chapter 3 and Controller documentation). Motor Connections (refer to Chapter 3 and the Controller documentation).
Stage oscillates or squeals	Gains misadjusted (refer to the Controller documentation). Encoder signals (refer to the Controller documentation).

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Appendix A: Warranty and Field Service

Aerotech, Inc. warrants its products to be free from harmful defects caused by faulty materials or poor workmanship for a minimum period of one year from date of shipment from Aerotech. Aerotech's liability is limited to replacing, repairing or issuing credit, at its option, for any products that are returned by the original purchaser during the warranty period. Aerotech makes no warranty that its products are fit for the use or purpose to which they may be put by the buyer, whether or not such use or purpose has been disclosed to Aerotech in specifications or drawings previously or subsequently provided, or whether or not Aerotech's products are specifically designed and/or manufactured for buyer's use or purpose. Aerotech's liability on any claim for loss or damage arising out of the sale, resale, or use of any of its products shall in no event exceed the selling price of the unit.

THE EXPRESS WARRANTY SET FORTH HEREIN IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, BY OPERATION OF LAW OR OTHERWISE. IN NO EVENT SHALL AEROTECH BE LIABLE FOR CONSEQUENTIAL OR SPECIAL DAMAGES.

Return Products Procedure

Claims for shipment damage (evident or concealed) must be filed with the carrier by the buyer. Aerotech must be notified within thirty (30) days of shipment of incorrect material. No product may be returned, whether in warranty or out of warranty, without first obtaining approval from Aerotech. No credit will be given nor repairs made for products returned without such approval. A "Return Materials Authorization (RMA)" number must accompany any returned product(s). The RMA number may be obtained by calling an Aerotech service center or by submitting the appropriate request available on our website (www.aerotech.com). Products must be returned, prepaid, to an Aerotech service center (no C.O.D. or Collect Freight accepted). The status of any product returned later than thirty (30) days after the issuance of a return authorization number will be subject to review.

Visit <https://www.aerotech.com/global-technical-support.aspx> for the location of your nearest Aerotech Service center.

Returned Product Warranty Determination

After Aerotech's examination, warranty or out-of-warranty status will be determined. If upon Aerotech's examination a warranted defect exists, then the product(s) will be repaired at no charge and shipped, prepaid, back to the buyer. If the buyer desires an expedited method of return, the product(s) will be shipped collect. Warranty repairs do not extend the original warranty period.

Fixed Fee Repairs - Products having fixed-fee pricing will require a valid purchase order or credit card particulars before any service work can begin.

All Other Repairs - After Aerotech's evaluation, the buyer shall be notified of the repair cost. At such time the buyer must issue a valid purchase order to cover the cost of the repair and freight, or authorize the product(s) to be shipped back as is, at the buyer's expense. Failure to obtain a purchase order number or approval within thirty (30) days of notification will result in the product(s) being returned as is, at the buyer's expense.

Repair work is warranted for ninety (90) days from date of shipment. Replacement components are warranted for one year from date of shipment.

Rush Service

At times, the buyer may desire to expedite a repair. Regardless of warranty or out-of-warranty status, the buyer must issue a valid purchase order to cover the added rush service cost. Rush service is subject to Aerotech's approval.

On-site Warranty Repair

If an Aerotech product cannot be made functional by telephone assistance or by sending and having the customer install replacement parts, and cannot be returned to the Aerotech service center for repair, and if Aerotech determines the problem could be warranty-related, then the following policy applies:

Aerotech will provide an on-site Field Service Representative in a reasonable amount of time, provided that the customer issues a valid purchase order to Aerotech covering all transportation and subsistence costs. For warranty field repairs, the customer will not be charged for the cost of labor and material. If service is rendered at times other than normal work periods, then special rates apply.

If during the on-site repair it is determined the problem is not warranty related, then the terms and conditions stated in the following "On-Site Non-Warranty Repair" section apply.

On-site Non-Warranty Repair

If any Aerotech product cannot be made functional by telephone assistance or purchased replacement parts, and cannot be returned to the Aerotech service center for repair, then the following field service policy applies:

Aerotech will provide an on-site Field Service Representative in a reasonable amount of time, provided that the customer issues a valid purchase order to Aerotech covering all transportation and subsistence costs and the prevailing labor cost, including travel time, necessary to complete the repair.

Service Locations

<http://www.aerotech.com/contact-sales.aspx?mapState=showMap>

USA, CANADA, MEXICO	CHINA	GERMANY
Aerotech, Inc. Global Headquarters Phone: +1-412-967-6440 Fax: +1-412-967-6870	Aerotech China Full-Service Subsidiary Phone: +86 (21) 5508 6731	Aerotech Germany Full-Service Subsidiary Phone: +49 (0)911 967 9370 Fax: +49 (0)911 967 93720
TAIWAN	UNITED KINGDOM	
Aerotech Taiwan Full-Service Subsidiary Phone: +886 (0)2 8751 6690	Aerotech United Kingdom Full-Service Subsidiary Phone: +44 (0)1256 855055 Fax: +44 (0)1256 855649	

Have your customer order number ready before calling.

Appendix B: Revision History

Revision	Description
1.04.00	Added maximum speed for all motor options: Section 1.3 .
1.02.00	Updated dimension drawing
1.01.00	Updated dimension drawing
1.00.00	New Manual

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Index

		H	
	2	Hall-Effect Sensors Specifications	36
2010	7	Humidity	10
	A	I	
Accuracy and Temperature Effects	10	Inspection Schedule	43
Accuracy of the Ballscrew	10	isopropyl alcohol	44
acetone (caution)	44	L	
Altitude	10	label	13
Ambient Temperature	10	Lubrication	44
Attaching the Payload	17	M	
	B	mounting surface	
Belt Adjustment	47	cleaning	15
belt tension	47	securing stage	15
Belt Tension Adjustment Procedure	47	multiaxis combinations	44
Brake Specifications	36	P	
	C	part number	13
cleaning		Possible Cause	49
mounting surface	15	Protection Rating	10
Cleaning	44	protective ground connection	22
cleaning solvent	44	S	
	D	serial number	13
Dimensions	14	shimming	15
	E	Solution	49
Electrical Installation	21	Specifications	11
EN 60204-1	7	stabilizing stage	13
EN ISO 12100	7	stage	
Encoder Specifications	36	distortion	15
	F	stabilizing	13
foldback	47	Support	2
	G	Symptom	49
Global Technical Support	2	T	
		Technical Support	2

Temperature Effects	10
thermal expansion coefficient	10
Thermistor Specifications	36
torque	20
Troubleshooting	49
U	
Unpacking and Handling the Stage	13
V	
Vibration	10
W	
Warranty and Field Service	51